



Dart Aerospace Ltd.
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D4115-041
Job Sheet 182893



Part No: D4115-041

Job Qty: 1 ea

Part Name: Litter Door Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/5/18

Job Tracking No:

Due Date: 9/21/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV B SHEET 2 IPP rev:A 10.09.24 new issue DD verf:EC IPP Rev:B 10.12.03 as per dwg rev.B DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Small Fab-3		SEP 24 2018
100	Small Fab	1 pcs	9/21/18	9/21/18	0.00	0.12	Small Fab-5		SEP 25 2018
110	QC	1 pcs	9/21/18	9/21/18	0.00	0.00	QC5		SEP 25 2018
120	Packaging	1 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3-2	ST079 89	OCT 04 2018-89
130	QC21-SA	1 Ea	9/21/18	9/21/18	0.00	0.00	QC21		OCT 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3622-13	Ball Stud	1 Ea (1 ea)	90-Start up Operation	F64906
D4115-1	Bracket, Litter Door	1 Ea (1 ea)	90-Start up Operation	K157858
D4115-3	Square Bracket, Litter Door	1 Ea (1 ea)	90-Start up Operation	5108462
MS21043-5	Nut	1 Ea (1 ea)	90-Start up Operation	5283541
NAS1149C0532R	Washer	2 Ea (2 ea)	90-Start up Operation	5089242

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3622-13	1	8	0
	D4115-1	1	1	0
	D4115-3	1	0	0
	MS21043-5	1	211	0
	NAS1149C0532R	2	568	0

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Container No: S112728



Part: D4115-041

Job No: 182893

Serial No/Batch: S112728

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/24/18

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